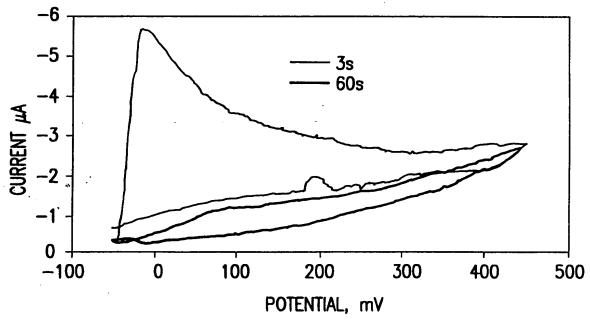
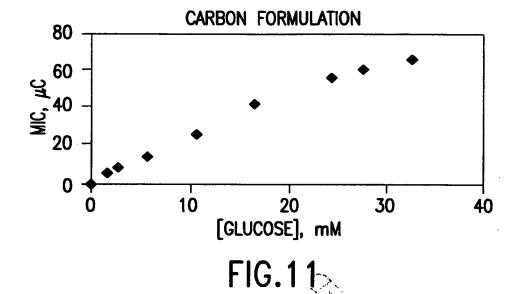


FORMULATION WITH BINDER AND FILLER (PRESENT INVENTION) FIG.9



PEO FORMULATION (GENG PAPER)

FIG.10



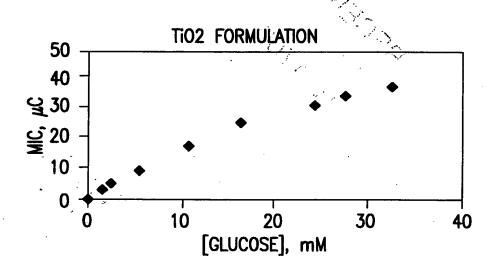


FIG.12